Aerodynamic and Convective Heat Transfer Experiments versus Computations

> What is needed ? What is learned ?

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From the largest ...





... to the smallest ...

















Level of Testing

Engine testing (industry)

exact similarity, severe environment, limited instrumentation

<u>Complete component testing</u> (industry – research centers)

Geometrical scaling Hot, cold, pressure ratio, mass flow, Reynolds number, Mach number, pressure gradient, turbulence intensity/scale/spectrum Spatial/temporal resolution Wider instrumentation available Extrapolation to engine conditions?

Single stage testing (research centers - universities)

Blade row interactions Extrapolation to engine conditions?

<u>Blade row testing</u> (cascade) (research centers – universities) Absolute / relative flow similarity – Limitation to axial geometries Extrapolation to engine conditions?

High Pressure Turbines

Challenges:

Max Gas Temperatures : 1850 K (civil – GE 90) 2000 K + (military)

Max metal Temperatures : 1350 K (Co and/or Ni based alloys, single-crystals) Required creep temperature accuracy: 15 K (severe life time reduction) Rotational speed (machine size) Effects of Re, Mach (transonic), Tu, surface roughness, curvature, pressure gradient, exit combustion chamber (including swirlers), shocks, airfoil clocking (alignment) Cooling systems

convection, impingement, film

TBC

multi-perforations (security aspects)





High Pressure Turbines

What are the challenges :

CFD (Ansys-Numeca-OpenFoam-TRAF ..., Universities) "sharper" answers from the research centres and universities

Boundary layer transition:

- not a real problem on film cooled airfoils ... but ... (by-pass transition)
- small airfoils / low Re: validity of models? Need for representative data and test cases

Turbulence modelling (momentum and energy)

- simulation of the cooling impact (RANS, DES, LES) (memory CPU)
 Chimera or statistical methods (mesh limitation)
- coupling of heat transfer modes (convection/conduction) (viscous/thermal transition)
- computations of viscous & thermal wakes (width and depth), losses and deviation

High Pressure Turbines

Experimental solutions – Numerical simulations

- Reynolds and Mach numbers
- Rotation and Biot numbers, conductivities ratio, roughness
- Temperature ratios (Gas/wall/coolant), density ratios (Gas/coolant)
- Intensity, scale and spectrum of turbulence (wakes, shocks, hot spots)
- Unsteady effects (shocks, wakes, Rotor/Stator interactions Stator/Stator interactions)

Facilities

- Stationary (power energy)
- Short duration intermittent (low energy)
- Cascade / Stage (axial machines)

Boundary Conditions (Thermal)

- Uniform wall Temperature
- Uniform wall heat flux
 - Conjugate heat transfer (transients)

Measurement Techniques

Thermocouples, Liquid crystals, Infra-red Thermography, Pressure and Temperature Sensitive Paints, Thin Films, Mass Transfer Techniques, Thermal Paints (real conditions -interpretation?), Pyrometry, Hot/Cold Wires, LDV, PIV, ...

Averaged and/or time resolved measurements – data management and extraction

2D Cascades (aero-thermal)









Total pressure probes Thermocouples Hot-wire





Turbulence grid

Heat flux gages Wall pressure taps



- Chord: 67.647 mm
- Pitch/Chord: 0.850
- Stagger angle: 55.0 deg (from axial)
- Throat/Chord: 0.2207
- Inlet angle: 0 deg (axial)
 - 0.5 ... 1.2 $M_{2,is}$: $M_{1,is}$: ~ 0.15 $Re_{2,is,c}$:500,000 ... 2,000,000 Tu_1 :0.8 ... 23 % • T_{gas}/T_{wall} : 1.1 ... 1.5
- No slip wall BC
- Isothermal wall BC
- Inlet BC: P_{01}, T_{01}, α_1
- Exit BC: P₂
- Flow duration: 0.5 s

Measurement uncertainty

	Tr	M _{2,is}	Re _{2,is}	V _{1,is}	h
Uncertainty [%]	0.8	2.3	4.1	9.9	5-9 %



THE SINGLE LAYER HEAT TRANSFER GAUGE

Convective heat transfer coefficient



 $\mathbf{R} = \mathbf{R}_0 \left(1 + \alpha \left(\mathbf{T} - \mathbf{T}_0 \right) \right)$





Unsteady conduction equation to be solved:

$$\frac{\partial^2 T\big(x,t\big)}{\partial x^2} = \frac{1}{\alpha} \ \frac{\partial T\big(x,t\big)}{\partial t}$$

- ✤1D/2D conduction
- Semi-infinite substrate

Surface heat flux :
$$\mathbf{q} = -\mathbf{k} \left(\frac{\partial T}{\partial \mathbf{x}} \right)_{\mathbf{x} = 0}$$











(c)







	M1 mesh	M2 mesh	M3 mesh
Total number of cells	65M	213M	587M
Total number of prisms	8M	89M	269M
Prims layers	5	25	15
Total number of nodes	14.4M	67.6M	193M



Luis Segui Troth (Cerfacs)



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Luis Segui Troth (Cerfacs)





Effect of gas-to-wall temperature ratio on transition Experimental information



Tania Ferreira (VKI)

Effect of gas-to-wall temperature ratio on transition Numerical information



 γ -Re_{θ} transition model

 $k-k_1-\omega$ turbulence model

Riccardo Rubini (VKI)





Internal Cooling of High Pressure Turbine Blades



Similarity Analysis

$$\frac{D\boldsymbol{u}}{Dt} = -\frac{1}{\rho}\nabla p + \nu\nabla^2\boldsymbol{u} - 2\boldsymbol{\Omega}\times\boldsymbol{u} - (\boldsymbol{\Omega}\times\boldsymbol{\Omega}\times\boldsymbol{r})$$

Assumptions:

- o Rotating frame of reference
- o constant viscosity
- \circ 2D flow
- \circ No heat transfer

$$\frac{D\boldsymbol{u}}{Dt} = -\frac{\partial \tilde{p}}{\partial \tilde{x}} + \frac{1}{Re} \nabla^2 \tilde{u} - 2\tilde{u}Ro - Bo$$

projecting along x and normalizing by U_{bulk} and D_h

where:
$$Re = \frac{U_{bulk}D_h}{v}$$

 $Ro = \frac{\Omega D_h}{U_{bulk}}$
 $Bo = \frac{\Delta \rho}{\rho} Ro^2 \tilde{r}$ $\int \frac{Gr}{Re^2}$ substituting g
with $\Omega^2 r$



Geometrical Definition of the Test Section





Geometrical and flow similarity conditions

Rib height : 30 mm	Re=40000	Uo = 6 m/s
Test section : 100 x 100 mm ²	Pr = 0.7 (air)	$T_{flow} = T_{wall} = 20 \ ^{\circ}C$



Internal Cooling





Internal Cooling Channels (state of the art - CFD)



















Rotating Facility RC-1

- □ 2,5 m wooden disk driven by DC motor up to 160 rpm
- □ 25 W air-cooled continuous laser diode
- □ 200 µm fiber cable + compact optics module
- □ 800 x 600, 4.8 kHz CMOS camera



□ Same accuracy and resolution as in a non-rotating rig





Rotating Channels – State of the Art





von Karman Institute for Fluid Dynamics

wooden disk

elbow

outlet

honeycomb







Comparison of LES (lines) and PIV (symbols) mean streamwise velocity profiles in the channel symmetry plane between the 6th and the 7th ribs: non-rotating case (a), destabilizing rotation (b) and stabilizing rotation (c)

Filippo Coletti(VKI), Remy Fransen (Cerfacs)

Two-Pass Rotating Duct







Two-Pass Rotating Duct





Helically corrugated tubes











Marco Virgilio (VKI), Jens Dedeyne (RUG)

Conclusions (my humble vision)

- Measurements and computations are <u>complementary</u>
 - Validation of numerical simulations (Expe -> CFD)
 - Setup of an experiment (CFD -> Expe)
- Experiments are expensive (people, time, level of similarity, space and time resolution)
- Simulations (still) need assumptions
 - RANS: turbulence and transition modelling
 - LES: subgrid scale modelling
 - DNS: not affordable (yet) for industrial flows
 - Thermal urbulence modelling
- Absolute needs:
 - Uncertainty analysis (<u>for both</u>)
 - Complete and detailed boundary conditions definition/description (turbulence ...)
 - New approaches to be invented, designed, validated
 - Ideally done (if possible) in very close contact